
Command Table

24/48-Pin Printers.....T-2

9-Pin PrintersT-22

24/48-Pin Printers

		ESC/P 2															
		1997		1996		1995				1994							
S: Standard model N: NLSP model		S	N	S	N	S	N	S	N	S	N	S	N	S	N	S	N
		LQ-670	LQ-670	DLQ-3000 ('96-)	DLQ-3000 ('96-)	LQ-2070	LQ-2070	LQ-2170	LQ-2170	LQ-300	LQ-300	Stylus COL-OR	Stylus COL-OR	Stylus 400	Stylus 400	Stylus 800+	Stylus 800+
* BEL	Beeper	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* BS	Backspace	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
HT	Tab horizontally	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
LF	Line feed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
VT	Tab vertically	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
FF	Form feed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
CR	Carriage return	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
SO	Select double-width printing (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
SI	Select condensed printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* DC1	Select printer											✓	✓	✓	✓	✓	✓
DC2	Cancel condensed printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* DC3	Deselect printer											✓	✓	✓	✓	✓	✓
DC4	Cancel double-width printing (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* CAN	Cancel line	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC SO	Select double-width printing (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC SI	Select condensed printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC EM	Control paper loading/ejecting	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 Exit cut-sheet feeder mode																
	1 Select bin 1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Select bin 2	✓	✓			✓	✓	✓	✓								
	4 Select cut-sheet feeder mode																
	B Load paper from rear tractor																
	F Load paper from front tractor																
	R Eject a sheet of paper	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC SP	Set intercharacter space	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC !	Master select	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC #	Cancel MSB control	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC \$	Set absolute horizontal position	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC %	Select user-defined characters	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC &	Define user-defined characters	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC (-	Select line/score	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC (B	Bar Code setup and print	✓	✓	✓	✓	✓	✓	✓	✓								
ESC (C	Set page length in defined unit	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC (G	Select graphics mode	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC (U	Set unit	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC (V	Set absolute vertical print position	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC (c	Set page format	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC (i	Select MicroWeave											✓	✓				
ESC (t	Assign character table	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 0 Italic	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 0 PC437 (US)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 16 PC437 (Greek)		✓		✓		✓		✓			✓			✓		✓
	2 0 PC932 (Japanese)																
	3 0 PC850 (Multilingual)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4 0 PC851 (Greek)		✓				✓		✓			✓					✓
	5 0 PC853 (Turkish)		✓		✓		✓		✓			✓			✓		✓
	6 0 PC855 (Cyrillic)		✓		✓		✓		✓			✓			✓		✓
	7 0 PC860 (Portuguese)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	8 0 PC863 (Canadian-French)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	9 0 PC865 (Norwegian)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	10 0 PC852 (Eastern Europe)		✓		✓		✓		✓			✓			✓		✓
	11 0 PC857 (Turkish)		✓		✓		✓		✓			✓			✓		✓
	12 0 PC862 (Hebrew)																
	13 0 PC864 (Arabic)		✓		✓		✓		✓								
	13 32 PC AR864																
	14 0 PC866 (Russian)		✓		✓		✓		✓			✓			✓		✓
(continued)	14 16 (Bulgarian ASCII****)																

* Nonrecommended or deleted command

24/48-Pin Printers

S: Standard model N: NLSP model		1991						1990											
		S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S		
		LQ-450	LQ-510	LQ-550	LQ-1010	Action Printer 3000	Action Printer 4000	Action Printer 4500	LQ-200	LQ-400	LQ-860+	LQ-1060+	LQ-860	LQ-1060	LQ-850	LQ-1050	DLQ-2000	Action Printer 4000	Action Printer 4500
* BEL	Beeper	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* BS	Backspace	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
HT	Tab horizontally	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
LF	Line feed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
VT	Tab vertically	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
FF	Form feed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
CR	Carriage return	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
SO	Select double-width printing (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
SI	Select condensed printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* DC1	Select printer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
DC2	Cancel condensed printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* DC3	Deselect printer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
DC4	Cancel double-width printing (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* CAN	Cancel line	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC SO	Select double-width printing (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC SI	Select condensed printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC EM	Control paper loading/ejecting	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 Exit cut-sheet feeder mode	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 Select bin 1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Select bin 2											✓	✓	✓	✓				
	4 Select cut-sheet feeder mode	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	B Load paper from rear tractor																		
	F Load paper from front tractor																		
	R Eject a sheet of paper	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC SP	Set intercharacter space	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC !	Master select	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC #	Cancel MSB control	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC \$	Set absolute horizontal position	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC %	Select user-defined characters	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC &	Define user-defined characters	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC (-	Select line/score	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC (B	Bar code setup and print																		
ESC (C	Set page length in defined unit																		
ESC (G	Select graphics mode																		
ESC (U	Set unit																		
ESC (V	Set absolute vertical print position																		
ESC (c	Set page format																		
ESC (i	Select MicroWeave																		
ESC (t	Assign character table																		
	0 0 Italic																		
	1 0 PC437 (US)																		
	1 16 PC437 (Greek)																		
	2 0 PC932 (Japanese)																		
	3 0 PC850 (Multilingual)																		
	4 0 PC851 (Greek)																		
	5 0 PC853 (Turkish)																		
	6 0 PC855 (Cyrillic)																		
	7 0 PC860 (Portuguese)																		
	8 0 PC863 (Canadian-French)																		
	9 0 PC865 (Norwegian)																		
	10 0 PC852 (Eastern Europe)																		
	11 0 PC857 (Turkish)																		
	12 0 PC862 (Hebrew)																		
	13 0 PC864 (Arabic)																		
	13 32 PC AR864																		
	14 0 PC866 (Russian)																		
(continued)	14 16 (Bulgarian ASCII****)																		

* Nonrecommended or deleted command

24/48-Pin Printers

			ESC/P 2															
			1997		1996		1995				1994							
S: Standard model N: NLSP model			S	N	S	N	S	N	S	N	S	N	S	N	S	N	S	N
			LQ-670	LQ-670	DLQ-3000 ('96-)	DLQ-3000 ('96-)	LQ-2070	LQ-2070	LQ-2170	LQ-2170	LQ-300	LQ-300	Stylus COL-OR	Stylus COL-OR	Stylus 400	Stylus 400	Stylus 800+	Stylus 800+
ESC (t	14	32	PC866 LAT. (Latvian)	✓		✓			✓		✓							
(continued)	15	0	PC869 (Greek)	✓		✓			✓		✓					✓		✓
	16	0	USSR GOST (Russian)															
	17	0	ECMA-94-1															
	18	0	KU 42 (K.U.) (Thai)															
	19	0	TIS 11 (ISO-988) (Thai)															
	20	0	TIS 18 (GENERAL) (Thai)															
	21	0	TIS 17 (SIC STD.) (Thai)															
	22	0	TIS 13 (IBM STD.) (Thai)															
	23	0	TIS 16 (SIC OLD) (Thai)															
	24	0	PC 861 (Icelandic)	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓
	25	0	BRASCI (Braz. Portuguese)	✓		✓		✓		✓		✓	✓	✓	✓	✓	✓	✓
	26	0	Abicom (Braz. Portuguese)	✓		✓		✓		✓		✓	✓	✓	✓	✓	✓	✓
	27	0	MAZOWIA (Poland)		✓		✓		✓		✓		✓			✓	✓	✓
	28	0	Code MJK (CSFR)		✓		✓		✓		✓					✓	✓	✓
	29	7	ISO 8859-7 (Latin/Greek)		✓		✓		✓		✓					✓	✓	✓
	29	16	ISO 8859-1 (Latin 1)															
	30	0	TSM (Thai system manager)															
	31	0	ISO Latin 1 T (Turkish)		✓		✓		✓		✓					✓	✓	✓
	32	0	Bulgaria		✓		✓		✓		✓					✓	✓	✓
	33	0	Hebrew 7		✓													
	34	0	Hebrew 8		✓													
	35	0	Roman 8	✓		✓		✓		✓								
	36	0	PC774 (Lithuania)		✓		✓		✓		✓							
	37	0	Estonia (Estonia)		✓		✓		✓		✓							
	38	0	ISCII															
	39	0	PC-ISCII															
	40	0	PC APTEC		✓													
	41	0	PC708		✓													
	42	0	PC720		✓													
	112	0	OCR-B															
	127	1	ISO Latin 1	✓		✓		✓		✓								
	127	2	ISO 8859-2 (ISO Latin 2)		✓		✓		✓		✓							
	127	7	ISO Latin 7 (Greek)															
ESC (v			Set relative vertical print position	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC (^			Print data as characters	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC *			Select bit image	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			2	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			3	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			4	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			6	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			32	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			33	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			38	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			39	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			40	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
			71										✓	✓	✓	✓	✓	✓
			72										✓	✓	✓	✓	✓	✓
			73										✓	✓	✓	✓	✓	✓
ESC +			Set n/360-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC -			Turn underline on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

* Nonrecommended or deleted command

24/48-Pin Printers

S: Standard model N: NLSP model			1991							1990										
			S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
			LQ-450	LQ-510	LQ-550	LQ-1010	Action Printer 3000	Action Printer 4000	Action Printer 4500	LQ-200	LQ-400	LQ-860+	LQ-1060+	LQ-860	LQ-1060	LQ-850	LQ-1050	DLQ-2000	Action Printer 4000	Action Printer 4500
ESC (t	14	32	PC866 LAT. (Latvian)																	
(continued)	15	0	PC869 (Greek)																	
	16	0	USSR GOST (Russian)																	
	17	0	ECMA-94-1																	
	18	0	KU 42 (K.U.) (Thai)																	
	19	0	TIS 11 (ISO-988) (Thai)																	
	20	0	TIS 18 (GENERAL) (Thai)																	
	21	0	TIS 17 (SIC STD.) (Thai)																	
	22	0	TIS 13 (IBM STD.) (Thai)																	
	23	0	TIS 16 (SIC OLD) (Thai)																	
	24	0	PC 861 (Icelandic)																	
	25	0	BRASCII (Braz. Portuguese)																	
	26	0	Abicomp (Braz. Portuguese)																	
	27	0	MAZOWIA (Poland)																	
	28	0	Code MJK (CSFR)																	
	29	7	ISO 8859-7 (Latin/Greek)																	
	29	16	ISO 8859-1 (Latin 1)																	
	30	0	TSM (Thai system manager)																	
	31	0	ISO Latin 1T (Turkish)																	
	32	0	Bulgaria																	
	33	0	Hebrew 7																	
	34	0	Hebrew 8																	
	35	0	Roman 8																	
	36	0	PC774 (Lithuania)																	
	37	0	Estonia (Estonia)																	
	38	0	ISCII																	
	39	0	PC-ISCII																	
	40	0	PC APTEC																	
	41	0	PC708																	
	42	0	PC720																	
	112	0	OCR-B																	
	127	1	ISO Latin 1																	
	127	2	ISO 8859-2 (ISO Latin 2)																	
	127	7	ISO Latin 7 (Greek)																	
ESC (v			Set relative vertical print position																	
ESC (^			Print data as characters																	
ESC *	Select bit image		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	6		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	32		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	33		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	38		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	39		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	40		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	71																			
	72																			
	73																			
ESC +	Set n/360-inch line spacing		✓	✓	✓	✓		✓	✓			✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC -	Turn underline on/off		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

* Nonrecommended or deleted command

24/48-Pin Printers

		ESC/P 2															
		1997		1996		1995				1994							
		S	N	S	N	S	N	S	N	S	N	S	N	S	N	S	N
		LQ-670	LQ-670	DLQ-3000 (96-)	DLQ-3000 (96-)	LQ-2070	LQ-2070	LQ-2170	LQ-2170	LQ-300	LQ-300	Stylus COL-OR	Stylus COL-OR	Stylus 400	Stylus 400	Stylus 800+	Stylus 800+
S: Standard model N: NLSP model																	
ESC .	Print raster graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 Print uncompressed raster graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 Enter RLE compression	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Enter TIFF compression**											✓	✓				
* ESC /	Select vertical tab channel																
ESC 0	Select 1/8-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 2	Select 1/6-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 3	Set n/180-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 4	Select italic font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 5	Cancel italic font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 6	Enable printing of upper control codes	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 7	Enable upper control codes	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC 8	Disable paper-out sensor																
* ESC 9	Enable paper-out sensor																
ESC :	Copy ROM to RAM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 Roman	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 Sans Serif	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Courier	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3 Prestige	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4 Script	✓	✓	✓	✓											✓	✓
	5 OCR-B	✓	✓	✓	✓			✓	✓	✓	✓						
	6 OCR-A									✓	✓						
	7 Orator																
	8 Orator-S																
	9 Script C	✓	✓			✓	✓	✓	✓	✓	✓						
	10 Roman T				✓							✓	✓	✓	✓	✓	✓
	11 Sans Serif H			✓	✓							✓	✓	✓	✓	✓	✓
* ESC <	Unidirectional mode (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC =	Set MSB to 0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC >	Set MSB to 1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC ?	Reassign bit-image mode	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	6	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	32	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	33	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	38	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	39	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	40	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	71											✓	✓	✓	✓	✓	✓
	72											✓	✓	✓	✓	✓	✓
	73											✓	✓	✓	✓	✓	✓
ESC @	Initialize printer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC A	Set n/60-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC B	Set vertical tabs	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC C	Set page length in lines	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC C NUL	Set page length in inches	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC D	Set horizontal tabs	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC E	Select bold font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

* Nonrecommended or deleted command

** See the Command Summary and Recommended Operations sections for information on the binary commands used in these compression modes

24/48-Pin Printers

S: Standard model N: NLSP model		1991						1990											
		S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S		
		LQ-450	LQ-510	LQ-550	LQ-1010	Action Printer r 3000	Action Printer r 4000	Action Printer r 4500	LQ-200	LQ-400	LQ-860+	LQ-1060+	LQ-860	LQ-1060	LQ-850	LQ-1050	DLQ-2000	Action Printer r 4000	Action Printer r 4500
ESC .	Print raster graphics																		
	0 Print uncompressed raster graphics																		
	1 Enter RLE compression																		
	2 Enter TIFF compression**																		
* ESC /	Select vertical tab channel	✓	✓	✓	✓		✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 0	Select 1/8-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 2	Select 1/6-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 3	Set n/180-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 4	Select italic font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 5	Cancel italic font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 6	Enable printing of upper control codes	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 7	Enable upper control codes	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC 8	Disable paper-out sensor																		
* ESC 9	Enable paper-out sensor																		
ESC :	Copy ROM to RAM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 Roman	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 Sans Serif	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Courier	✓	✓	✓	✓	✓	✓	✓	✓		★	★	★	★	★	★	✓	★	★
	3 Prestige	✓	✓	✓	✓	✓	✓	✓	✓		★	★	★	★	★	★	✓	★	★
	4 Script	✓	✓	✓	✓	✓	✓	✓	✓		★	★	★	★	★	★	✓	★	★
	5 OCR-B	✓	✓	✓	✓	✓	✓	✓	✓		★	★	★	★	★	★	✓	★	★
	6 OCR-A	✓	✓	✓	✓		✓	✓			★	★	★	★	★	★	✓	★	★
	7 Orator										★	★	★	★	★	★			
	8 Orator-S										★	★	★	★	★	★			
	9 Script C																		
	10 Roman T																		
	11 Sans Serif H																		
* ESC <	Unidirectional mode (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC =	Set MSB to 0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC >	Set MSB to 1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC ?	Reassign bit-image mode	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	6	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	32	✓	✓	✓	✓	✓	✓	✓	✓									✓	✓
	33	✓	✓	✓	✓	✓	✓	✓	✓										✓
	38	✓	✓	✓	✓	✓	✓	✓	✓										✓
	39	✓	✓	✓	✓	✓	✓	✓	✓										✓
	40	✓	✓	✓	✓	✓	✓	✓	✓										✓
	71																		
	72																		
	73																		
ESC @	Initialize printer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC A	Set n/60-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC B	Set vertical tabs	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC C	Set page length in lines	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC C NUL	Set page length in inches	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC D	Set horizontal tabs	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC E	Select bold font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

* Nonrecommended or deleted command

** See the Command Summary and Recommended Operations sections for information on the binary commands used in these compression modes

★ Available only with the optional font cartridge installed

24/48-Pin Printers

		ESC/P 2															
		1997		1996		1995				1994							
S: Standard model N: NLSP model		S	N	S	N	S	N	S	N	S	N	S	N	S	N	S	N
		LQ-670	LQ-670	DLQ-3000 ('96-)	DLQ-3000 ('96-)	LQ-2070	LQ-2070	LQ-2170	LQ-2170	LQ-300	LQ-300	Stylus COL-OR	Stylus COL-OR	Stylus 400	Stylus 400	Stylus 800+	Stylus 800+
ESC F	Cancel bold font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC G	Select double-strike printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC H	Cancel double-strike printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC J	Advance print position	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC K	Select 60-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC L	Select 120-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC M	Select 10.5-point, 12-cpi	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC N	Set bottom margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC O	Cancel bottom margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC P	Select 10.5-point, 10-cpi	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC Q	Set right margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC R	Select an international character set	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 USA	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 France	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Germany	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3 United Kingdom	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4 Denmark I	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	5 Sweden	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	6 Italy	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	7 Spain I	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	8 Japan (English)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	9 Norway	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	10 Denmark II	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	11 Spain II	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	12 Latin America	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	13 Korea	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	64 Legal	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC S	Select superscript/subscript printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC T	Cancel superscript/subscript printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC U	Turn unidirectional mode on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC W	Turn double-width printing on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC X	Select font by pitch and point	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC Y	Select 120-dpi, double-speed graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC Z	Select 240-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC \	Set relative horizontal print position	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC a	Select justification																
* ESC b	Set vertical tabs in VFU channels																
ESC c	Set horizontal motion index (HMI)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC g	Select 10.5-point, 15-cpi printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC k	Select typeface	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡
	0 Roman	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡
	1 Sans serif	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡	‡
	2 Courier	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3 Prestige	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4 Script	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	5 OCR-B	✓	✓	✓	✓	✓	✓	✓	✓								
	6 OCR-A																
	7 Orator	✓	✓	✓	✓	✓	✓	✓	✓								
	8 Orator-S	✓	✓	✓	✓	✓	✓	✓	✓								
	9 Script C	✓	✓	✓	✓	✓	✓	✓	✓								
	10 Roman T	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	11 Sans Serif H	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	30 SV Busaba																
	31 SV Jifra																

* Nonrecommended or deleted command
 ‡ Also available during multipoint (scalable font) mode

24/48-Pin Printers

S: Standard model N: NLSP model		1991							1990										
		S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
		LQ-450	LQ-510	LQ-550	LQ-1010	Action Printer 3000	Action Printer 4000	Action Printer 4500	LQ-200	LQ-400	LQ-860+	LQ-1060+	LQ-860	LQ-1060	LQ-850	LQ-1050	DLQ-2000	Action Printer 4000	Action Printer 4500
ESC F	Cancel bold font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC G	Select double-strike printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC H	Cancel double-strike printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC J	Advance print position	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC K	Select 60-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC L	Select 120-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC M	Select 10.5-point, 12-cpi	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC N	Set bottom margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC O	Cancel bottom margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC P	Select 10.5-point, 10-cpi	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC Q	Set right margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC R	Select an international character set	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 USA	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 France	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Germany	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3 United Kingdom	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4 Denmark I	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	5 Sweden	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	6 Italy	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	7 Spain I	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	8 Japan (English)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	9 Norway	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	10 Denmark II	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	11 Spain II	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	12 Latin America	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	13 Korea	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	64 Legal	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC S	Select superscript/subscript printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC T	Cancel superscript/subscript printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC U	Turn unidirectional mode on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC W	Turn double-width printing on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC X	Select font by pitch and point																		
* ESC Y	Select 120-dpi, double-speed graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC Z	Select 240-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC \	Set relative horizontal print position	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC a	Select justification	✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC b	Set vertical tabs in VFU channels	✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC c	Set horizontal motion index (HMI)																		
ESC g	Select 10.5-point, 15-cpi printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC k	Select typeface	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 Roman	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 Sans serif	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Courier	✓	✓	✓	✓	✓	✓	✓	★	★	★	★	★	★	★	✓	★	★	★
	3 Prestige	✓	✓	✓	✓	✓	✓	✓	★	★	★	★	★	★	★	✓	★	★	★
	4 Script	✓	✓	✓	✓	✓	✓	✓	★	★	★	★	★	★	★	✓	★	★	★
	5 OCR-B	✓	✓	✓	✓	✓	✓	✓	★	★	★	★	★	★	★	✓	★	★	★
	6 OCR-A	✓	✓	✓	✓		✓	✓	★	★	★	★	★	★	✓	★	★	★	★
	7 Orator	✓	✓	✓	✓	✓	✓	✓	★	★	★	★	★	★	✓	★	★	★	★
	8 Orator-S	✓	✓	✓	✓		✓	✓	★	★	★	★	★	★	✓	★	★	★	★
	9 Script C																		
	10 Roman T																		
	11 Sans Serif H																		
	30 SV Busaba																		
	31 SV Jifra																		

- * Nonrecommended or deleted command
- ★ Available only with the optional font cartridge installed
- 1 Available only during draft printing

24/48-Pin Printers

		ESC/P 2															
		1997		1996		1995				1994							
		S	N	S	N	S	N	S	N	S	N	S	N	S	N	S	N
		LQ-670	LQ-670	DLQ-3000 ('96-)	DLQ-3000 ('96-)	LQ-2070	LQ-2070	LQ-2170	LQ-2170	LQ-300	LQ-300	Stylus COL-COL-OR	Stylus COL-OR	Stylus 400	Stylus 400	Stylus 800+	Stylus 800+
S: Standard model N: NLSP model																	
ESC l	Set left margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC p	Turn proportional mode on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC q	Select character style	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC r	Select printing color			✓	✓					✓	✓	✓	✓				
* ESC s	Select low-speed mode																
ESC t	Select character table	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 Table 0 Italic	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 Table 1 Graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Table 2 User-defined	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3 Table 3	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC w	Turn double-height printing on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC x	Select letter quality or draft	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* DEL	Delete last character in buffer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

* Nonrecommended or deleted command

ESC/P 2																										
1993											1992					1991										
S	N	S	N	S	N	S	N	S	S	N	S	N	S	N	S	S	S	S	S	N	S	S	S	S		
Stylus 1000	Stylus 1000	LQ-1070+	LQ-1070+	DLQ-3000	DLQ-3000	Stylus 300	Stylus 300	Action Printer 3260	LQ-150	LQ-150	Stylus 800	Stylus 800	LQ-570+	LQ-570+	Action Printer 5000+	SQ-1170	SQ-870	Action Printer 3250	LQ-100	LQ-100	LQ-1070	LQ-870	LQ-1170	LQ-570	Action Printer 5500	Action Printer 5000
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

24/48-Pin Printers

S: Standard model N: NLSP model		1991							1990										
		S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
		LQ-450	LQ-510	LQ-550	LQ-1010	Action Printer 3000	Action Printer 4000	Action Printer 4500	LQ-200	LQ-400	LQ-860+	LQ-1060+	LQ-860	LQ-1060	LQ-850	LQ-1050	DLQ-2000	Action Printer 4000	Action Printer 4500
ESC l	Set left margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC p	Turn proportional mode on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC q	Select character style	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC r	Select printing color										✓	✓	✓	✓			✓		
* ESC s	Select low-speed mode																		
ESC t	Select character table	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 Table 0 Italic	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 Table 1 Graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Table 2 User-defined	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3 Table 3																		
ESC w	Turn double-height printing on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC x	Select letter quality or draft	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* DEL	Delete last character in buffer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

* Nonrecommended or deleted command

1989										1988							1987		1986		1985			1983			
S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
LQ-1010	LQ-850+	LQ-1050+	TSQ-4800	SQ-850	SQ-2550	LQ-550	LQ-860	LQ-1060	Action Printer L-750	TLQ-4800	LQ-2550	Action Printer L-1000	LQ-950	LQ-510	LQ-500	LQ-850	LQ-1050	SQ-2500	LQ-2500+	LQ-2500	P-80X	LQ-800	LQ-1000	SQ-2000	LQ-1500		
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
								✓	✓										✓	✓							
													✓						✓	✓							✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

9-Pin Printers

		1995		1994			1993			1992						
		S	N	S	N	S	S	N	S	S	S	N	S	S	N	
S: Standard model N: NLSP model		FX-2170	FX-2170	LX-300	LX-300	LX-1050+	DFX-5000+	DFX-5000+	FX-1170	FX-1170	FX-1170	FX-870	FX-870	Action Printer 2250	LX-100	LX-100
* BEL	Beeper	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* BS	Backspace	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
HT	Tab horizontally	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
LF	Line feed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
VT	Tab vertically	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
FF	Form feed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
CR	Carriage return	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
SO	Select double-width printing (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
SI	Select condensed printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* DC1	Select printer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
DC2	Cancel condensed printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* DC3	Deselect printer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
DC4	Cancel double-width printing (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* CAN	Cancel line	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC SO	Select double-width printing (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC SI	Select condensed printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC EM	Control paper loading/ejecting	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 Exit cut-sheet feeder mode			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 Select bin 1	✓	✓						✓	✓	✓	✓	✓			
	2 Select bin 2	✓	✓						✓	✓	✓	✓	✓			
	4 Select cut-sheet feeder mode			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	B Load paper from rear tractor															
	F Load paper from front tractor															
	R Eject a sheet of paper	✓	✓						✓	✓	✓	✓	✓			
ESC SP	Set intercharacter space	✓	✓						✓	✓	✓	✓	✓			
ESC !	Master select	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC #	Cancel MSB control	✓	✓						✓	✓	✓	✓	✓			
ESC \$	Set absolute horizontal position	✓	✓						✓	✓	✓	✓	✓			
ESC %	Select user-defined characters	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC &	Define user-defined characters	✓	✓	★	★	✓	✓	✓	✓	✓	✓	✓	✓	★	★	★
ESC (B	Bar Code setup and print	✓	✓													
ESC (t	Assign character table	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 0 Italic	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 0 PC437 (US)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 16 PC437 (Greek)		✓		✓			✓		✓			✓			✓
	2 0 PC932 (Japanese)															
	3 0 PC850 (Multilingual)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4 0 PC851 (Greek)		✓		✓					✓			✓			✓
	5 0 PC853 (Turkish)		✓		✓			✓		✓			✓			✓
	6 0 PC855 (Cyrillic)		✓		✓			✓		✓			✓			✓
	7 0 PC860 (Portuguese)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	8 0 PC863 (Canadian-French)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	9 0 PC865 (Norwegian)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	10 0 PC852 (Eastern Europe)		✓		✓			✓		✓			✓			✓
	11 0 PC857 (Turkish)		✓		✓			✓		✓			✓			✓
	12 0 PC862 (Hebrew)															
	13 0 PC864 (Arabic)															
	13 32 PC AR864															
	14 0 PC866 (Russian)		✓		✓			✓		✓			✓			✓
	14 16 (Bulgarian ASCII****)															
	14 32 PC866 LAT. (Latvian)		✓													
	15 0 PC869 (Greek)		✓		✓			✓		✓			✓			✓
	16 0 USSR GOST (Russian)		✓		✓					✓			✓			✓
	17 0 ECMA-94-1															
	18 0 KU 42 (K.U.) (Thai)															
(continued)	19 0 TIS 11 (ISO-988) (Thai)															

* Nonrecommended or deleted command

★ Only character codes 58 to 63 (decimal) can be defined with this command

9-Pin Printers

		1985					1984					1983					
		S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
S: Standard model N: NLSP model		HS-80	FX-286	FX-85	FX-185	P-80	RX-80 F/T+	RX-100	LX-80	FX-80+	FX-100+	JX-80	RX-80	RX-80 F/T	RX-100	FX-80	FX-100
* BEL	Beeper		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
* BS	Backspace	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
HT	Tab horizontally	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
LF	Line feed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
VT	Tab vertically	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
FF	Form feed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
CR	Carriage return	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
SO	Select double-width printing (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
SI	Select condensed printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
* DC1	Select printer	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
DC2	Cancel condensed printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
* DC3	Deselect printer	✓	✓	✓	✓			✓	✓	✓	✓	✓	✓	✓	✓	✓	
DC4	Cancel double-width printing (one line)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
* CAN	Cancel line	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
* ESC SO	Select double-width printing (one line)	✓	✓	✓	✓		✓	✓				✓	✓	✓	✓	✓	
* ESC SI	Select condensed printing	✓	✓	✓	✓		✓	✓				✓	✓	✓	✓	✓	
ESC EM	Control paper loading/ejecting	✓	✓	✓	✓		✓	✓	✓	✓	✓						
	0 Exit cut-sheet feeder mode	✓	✓	✓	✓		✓	✓	✓	✓	✓						
	1 Select bin 1																
	2 Select bin 2																
	4 Select cut-sheet feeder mode	✓	✓	✓	✓		✓	✓	✓	✓	✓						
	B Load paper from rear tractor																
	F Load paper from front tractor																
	R Eject a sheet of paper																
ESC SP	Set intercharacter space		✓	✓	✓												
ESC !	Master select	✓	✓	✓	✓		✓	✓	✓	✓	✓						
* ESC #	Cancel MSB control	✓	✓	✓	✓					✓	✓						
ESC \$	Set absolute horizontal position		✓	✓	✓												
ESC %	Select user-defined characters	✓	✓	✓	✓				✓	✓	✓						
ESC &	Define user-defined characters	✓	✓	✓	✓				★	✓	✓						
ESC (B	Bar code setup and print																
ESC (t	Assign character table																
	0 0 Italic																
	1 0 PC437 (US)																
	1 16 PC437 (Greek)																
	2 0 PC932 (Japanese)																
	3 0 PC850 (Multilingual)																
	4 0 PC851 (Greek)																
	5 0 PC853 (Turkish)																
	6 0 PC855 (Cyrillic)																
	7 0 PC860 (Portugal)																
	8 0 PC863 (Canada-French)																
	9 0 PC865 (Norway)																
	10 0 PC852 (Eastern Europe)																
	11 0 PC857 (Turkish)																
	12 0 PC862 (Hebrew)																
	13 0 PC864 (Arabic)																
	13 32 PC AR864																
	14 0 PC866 (Russian)																
	14 16 (Bulgarian ASCII****)																
	14 32 PC866 LAT. (Latvian)																
	15 0 PC869 (Greek)																
	16 0 USSR GOST (Russian)																
	17 0 ECMA-94-1																
	18 0 KU 42 (K.U.) (Thai)																
(continued)	19 0 TIS 11 (ISO-988) (Thai)																

Not supported in the Command Summary or Recommended Operations sections

* Nonrecommended or deleted command

★ Only character codes 58 to 63 (decimal) can be defined with this command

9-Pin Printers

			1995		1994			1993		1992						
S: Standard model N: NLSP model			S	N	S	N	S	N	S	N	S	N	S	N	S	N
			FX-2170	FX-2170	LX-300	LX-300	LX-1050+	DFX-5000+	DFX-5000+	FX-1170	FX-1170	FX-870	FX-870	Action Printer 2250	LX-100	LX-100
ESC (t	20	0	TIS 18 (GENERAL) (Thai)													
(continued)	21	0	TIS 17 (SIC STD.) (Thai)													
	22	0	TIS 13 (IBM STD.) (Thai)													
	23	0	TIS 16 (SIC OLD) (Thai)													
	24	0	✓	✓		✓		✓	✓		✓		✓			✓
	25	0	✓		✓			✓	✓	✓		✓		✓		
	26	0	✓		✓			✓	✓	✓		✓		✓		
	27	0		✓		✓			✓							
	28	0		✓		✓			✓							
	29	7		✓		✓			✓							
	29	16	ISO 8859-1 (Latin 1)													
	30	0	TSM (Thai system manager)													
	31	0		✓		✓			✓							
	32	0		✓		✓			✓							
	33	0	Hebrew 7													
	34	0	Hebrew 8													
	35	0	✓													
	36	0		✓												
	37	0		✓												
	38	0	ISCII													
	39	0	PC-ISCII													
	40	0	PC APTEC													
	41	0	PC708													
	42	0	PC720													
	112	0	OCR-B													
	127	1	✓													
	127	2		✓												
	127	7	ISO Latin 7 (Greek)													
ESC *	Select bit image		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	5		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	6		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	7		✓	✓					✓	✓	✓	✓				
ESC -	Turn underline on/off		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC /	Select vertical tab channel		✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 0	Select 1/8-inch line spacing		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 1	Select 7/72-inch line spacing		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 2	Select 1/6-inch line spacing		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 3	Set n/216-inch line spacing		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 4	Select italic font		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 5	Cancel italic font		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 6	Enable printing of upper control codes		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC 7	Enable upper control codes		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC 8	Disable paper-out sensor		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC 9	Enable paper-out sensor		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC :	Copy ROM to RAM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0	Roman	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1	Sans serif	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC <	Unidirectional mode (one line)		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC =	Set MSB to 0		✓	✓					✓	✓	✓	✓				
* ESC >	Set MSB to 1		✓	✓					✓	✓	✓	✓				

* Nonrecommended or deleted command

9-Pin Printers

		1985					1984					1983					
		S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
S: Standard model N: NLSP model		HS-80	FX-286	FX-85	FX-185	P-80	RX-80 F/T+	RX-100	LX-80	FX-80+	FX-100+	JX-80	RX-80	RX-80 F/T	RX-100	FX-80	FX-100
ESC (t	20 0	TIS 18 (GENERAL) (Thai)															
(continued)	21 0	TIS 17 (SIC STD.) (Thai)															
	22 0	TIS 13 (IBM STD.) (Thai)															
	23 0	TIS 16 (SIC OLD) (Thai)															
	24 0	PC 861 (Icelandic)															
	25 0	BRASCI (Braz. Portuguese)															
	26 0	Abicomp (Braz. Portuguese)															
	27 0	MAZOWIA (Poland)															
	28 0	Code MJK (CSFR)															
	29 7	ISO 8859-7 (Latin/Greek)															
	29 16	ISO 8859-1 (Latin 1)															
	30 0	TSM (Thai system manager)															
	31 0	ISO Latin 1 T (Turkish)															
	32 0	Bulgaria															
	33 0	Hebrew 7															
	34 0	Hebrew 8															
	35 0	Roman 8															
	36 0	PC774 (Lithuania)															
	37 0	Estonia (Estonia)															
	38 0	ISCII															
	39 0	PC-ISCII															
	40 0	PC APTEC															
	41 0	PC708															
	42 0	PC720															
	112 0	OCR-B															
	127 1	ISO Latin 1															
	127 2	ISO 8859-2 (ISO Latin 2)															
	127 7	ISO Latin 7 (Greek)															
ESC *	Select bit image	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	0	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	1	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	2	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	3	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	4		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	5		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	6		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	7		✓	✓	✓				✓	✓							
ESC -	Turn underline on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
* ESC /	Select vertical tab channel	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓			✓	✓	
ESC 0	Select 1/8-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
ESC 1	Select 7/72-inch line spacing	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
ESC 2	Select 1/6-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
ESC 3	Set n/216-inch line spacing	✓	✓	✓	✓	★	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
ESC 4	Select italic font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
ESC 5	Cancel italic font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
ESC 6	Enable printing of upper control codes	✓	✓	✓	✓				✓	✓	✓				✓	✓	
ESC 7	Enable upper control codes	✓	✓	✓	✓				✓	✓	✓				✓	✓	
* ESC 8	Disable paper-out sensor		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
* ESC 9	Enable paper-out sensor		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
ESC :	Copy ROM to RAM	✓	✓	✓	✓			✓	✓	✓	✓				✓	✓	
	0 Roman	✓	✓	✓	✓			✓	✓	✓	✓				✓	✓	
	1 Sans serif																
* ESC <	Unidirectional mode (one line)		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
* ESC =	Set MSB to 0	✓	✓	✓	✓				✓	✓	✓				✓	✓	
* ESC >	Set MSB to 1	✓	✓	✓	✓				✓	✓	✓				✓	✓	

Not supported in the Command Summary or Recommended Operations sections

* Nonrecommended or deleted command

★ Selects n/180-inch spacing

9-Pin Printers

		1995		1994			1993		1992						
S: Standard model N: NLSP model		S	N	S	N	S	N	S	N	S	N	S	N	S	N
		FX-2170	FX-2170	LX-300	LX-300	LX-1050+	DFX-5000+	DFX-5000+	FX-1170	FX-1170	FX-870	FX-870	Action Printer 2250	LX-100	LX-100
* ESC ?	Reassign bit-image mode	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
*	0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
*	1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
*	2	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
*	3	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
*	4	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
*	5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
*	6	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
*	7														
ESC @	Initialize printer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC A	Set n/72-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC B	Set vertical tabs	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC C	Set page length in lines	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC C	Set page length in inches	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
NUL															
ESC D	Set horizontal tabs	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC E	Select bold font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC F	Cancel bold font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC G	Select double-strike printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC H	Cancel double-strike printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC I	Select character/control codes	✓	✓						✓	✓	✓	✓			
ESC J	Advance print position	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC K	Select 60-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC L	Select 120-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC M	Select 12-cpi	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC N	Set bottom margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC O	Cancel bottom margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC P	Select 10-cpi	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC Q	Set right margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC R	Select an international character set	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 USA	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 France	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Germany	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3 United Kingdom	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4 Denmark I	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	5 Sweden	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	6 Italy	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	7 Spain I	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	8 Japan (English)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	9 Norway	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	10 Denmark II	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	11 Spain II	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	12 Latin America	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC S	Select superscript/subscript printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC T	Cancel superscript/subscript printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC U	Turn unidirectional mode on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC W	Turn double-width printing on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC Y	Select 120-dpi, double-speed graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC Z	Select 240-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC \	Set relative horizontal print position	✓	✓						✓	✓	✓	✓			
ESC ^	60 or 120-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC a	Select justification	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC b	Set vertical tabs in VFU channels	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC e	Set fixed vertical tab increment			✓	✓	✓							✓	✓	✓
ESC f	Horizontal/vertical skip			✓	✓	✓							✓	✓	✓

* Nonrecommended or deleted command

9-Pin Printers

S: Standard model N: NLSP model		1985					1984					1983					
		S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
		HS-80	FX-286	FX-85	FX-185	P-80	RX-80 F/T+	RX-100	LX-80	FX-80+	FX-100+	JX-80	RX-80	RX-80 F/T	RX-100	FX-80	FX-100
* ESC ?	Reassign bit-image mode		✓	✓	✓		✓	✓	✓	✓	✓	✓				✓	✓
*	0		✓	✓	✓		✓	✓	✓	✓	✓	✓				✓	✓
*	1		✓	✓	✓		✓	✓	✓	✓	✓	✓				✓	✓
*	2		✓	✓	✓		✓	✓	✓	✓	✓	✓				✓	✓
*	3		✓	✓	✓		✓	✓	✓	✓	✓	✓				✓	✓
*	4		✓	✓	✓		✓	✓	✓	✓	✓	✓				✓	✓
*	5		✓	✓	✓		✓	✓	✓	✓	✓	✓				✓	✓
*	6		✓	✓	✓		✓	✓	✓	✓	✓	✓				✓	✓
*	7									✓	✓						
ESC @	Initialize printer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC A	Set n/72-inch line spacing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC B	Set vertical tabs	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓				✓	✓
ESC C	Set page length in lines	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC C NUL	Set page length in inches	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC D	Set horizontal tabs	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓				✓	✓
ESC E	Select bold font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC F	Cancel bold font	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC G	Select double-strike printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC H	Cancel double-strike printing	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC I	Select character/control codes	✓	✓	✓	✓					✓	✓	✓				✓	✓
ESC J	Advance print position	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC K	Select 60-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC L	Select 120-dpi graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC M	Select 10.5-point, 12-cpi	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC N	Set bottom margin	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC O	Cancel bottom margin	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC P	Select 10.5-point, 10-cpi	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC Q	Set right margin	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC R	Select an international character set	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 USA	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 France	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	2 Germany	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	3 United Kingdom	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	4 Denmark I	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	5 Sweden	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	6 Italy	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	7 Spain I	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	8 Japan (English)		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	9 Norway		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓		
	10 Denmark II		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓			
	11 Spain II																
	12 Latin America																
ESC S	Select superscript/subscript printing	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC T	Cancel superscript/subscript printing	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC U	Turn unidirectional mode on/off		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC W	Turn double-width printing on/off	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC Y	Select 120-dpi, double-speed graphics	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* ESC Z	Select 240-dpi graphics	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC \	Set relative horizontal print position		✓	✓	✓												
ESC ^	60 or 120-dpi graphics	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓				✓	✓
* ESC a	Select justification		✓	✓	✓				✓								
* ESC b	Set vertical tabs in VFU channels	✓	✓	✓	✓		✓	✓	✓	✓	✓					✓	✓
ESC e	Set fixed vertical tab increment						✓	✓	✓			✓	✓	✓			
ESC f	Horizontal/vertical skip						✓	✓	✓			✓	✓	✓			

Not supported in the Command Summary or Recommended Operations sections

*Nonrecommended or deleted command

9-Pin Printers

S: Standard model N: NLSP model		1995		1994			1993		1992						
		S	N	S	N	S	S	N	S	N	S	S	N		
		FX-2170	FX-2170	LX-300	LX-300	LX-1050+	DFX-5000+	DFX-5000+	FX-1170	FX-1170	FX-870	FX-870	Action Printer 2250	LX-100	LX-100
ESC g	Select 15-cpi	✓	✓				✓	✓							
ESC l	Select immediate print mode	✓	✓												
* ESC j	Reverse paper feed	✓	✓												
ESC k	Select typeface	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 Roman	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 Sans serif	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC l	Set left margin	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC m	Select printing of upper control codes	✓	✓												
ESC p	Turn proportional mode on/off	✓	✓						✓	✓	✓	✓			
ESC r	Select printing color			✓	✓										
* ESC s	Select low-speed mode			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC t	Select character table	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	0 Table 0 Italic	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1 Table 1 Graphics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC w	Turn double-height printing on/off	✓	✓						✓	✓	✓	✓			
ESC x	Select near-letter quality or draft	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
* DEL	Delete last character in buffer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

* Nonrecommended or deleted command

9-Pin Printers

		1985					1984					1983					
		S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
S: Standard model N: NLSP model		HS-80	FX-286	FX-85	FX-185	P-80	RX-80 F/T+	RX-100	LX-80	FX-80+	FX-100+	JX-80	RX-80	RX-80 F/T	RX-100	FX-80	FX-100
ESC g	Select 15-cpi																
ESC l	Select immediate print mode		✓	✓	✓							✓				✓	✓
* ESC j	Reverse paper feed		✓	✓	✓							✓				✓	✓
ESC k	Select typeface																
	0 Roman																
	1 Sans serif																
ESC l	Set left margin	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ESC m	Select printing of upper control codes						✓	✓	✓				✓	✓	✓		
ESC p	Turn proportional mode on/off		✓	✓	✓				✓	✓	✓	✓				✓	✓
ESC r	Select printing color											✓					
* ESC s	Select low-speed mode	✓	✓	✓		✓	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓
ESC t	Select character table																
	0 Table 0 Italic																
	1 Table 1 Graphics																
ESC w	Turn double-height printing on/off																
ESC x	Select near-letter quality or draft	✓	✓	✓	✓												
* DEL	Delete last character in buffer						✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
		Not supported in the Command Summary or Recommended Operations sections															

* Nonrecommended or deleted command

